



**GLOBAL EXPERTS**  
(A Techno-Enviro. Consultant)  
An ISO-9001:2008 Certified Company

C-23, BJB Nagar,  
Bhubaneswar-751014  
Ph.: 0674-2436853  
Fax:- 0674-2433487  
E-mail- [globalexerts@rediffmail.com](mailto:globalexerts@rediffmail.com)  
[globalexerts@gmail.com](mailto:globalexerts@gmail.com)  
[consult@globalexerts.in](mailto:consult@globalexerts.in)  
visit us: [www.globalexerts.in](http://www.globalexerts.in)

### ANALYSIS REPORT OF DRINKING WATER

Name of Industry & Address	:	M/s SHIVA CEMENT LIMITED Teleghana, Kutra, Sundargarh
Date of Sampling	:	23-11-14
Date of Analysis	:	26-11-14
Reference No.	:	DW-39(a)/ 14

Sl. No.	Parameters	Unit	Bore well (Inside Plant)	Desirable Limits as per IS:10500 (Max)
1.	pH	-	6.43	6.5 - 8.5
2.	Colour	Hazen	1.2	5
3.	Odour	Un Objectionable	UO	UO
4.	Taste		Agreeable	Agreeable
5.	Turbidity	NTU	1.8	5
6.	Total Hardness as CaCO <sub>3</sub>	mg/l	82	300
7.	Iron as Fe	mg/l	0.14	0.3
8.	Chloride as Cl	mg/l	34.9	250
9.	Residual Chlorine	mg/l	ND	0.2
10.	Total Dissolved Solid	mg/l	71	500
11.	Calcium as Ca	mg/l	26.9	75
12.	Magnesium as Mg	mg/l	3.7	30
13.	Copper as Cu	mg/l	0.002	0.05
14.	Manganese as Mn	mg/l	<0.001	0.1
15.	Sulphate as SO <sub>4</sub>	mg/l	2.7	200
16.	Nitrate as NO <sub>3</sub> -N	mg/l	0.31	45
17.	Fluoride as F	mg/l	0.28	1.0
18.	Phenolic Compound C <sub>6</sub> H <sub>5</sub> OH	mg/l	ND	0.001
19.	Mercury ad Hg	mg/l	0.001	0.001
20.	Cadmium as Cd	mg/l	<0.001	0.01
21.	Selenium as Se	mg/l	ND	0.01
22.	Arsenic as As	mg/l	ND	0.02
23.	Cyanide as CN	mg/l	ND	0.05
24.	Lead as Pb	mg/l	0.002	0.5
25.	Zinc as Zn	mg/l	0.008	5
26.	Anionic Detergent as MBAS	mg/l	ND	0.2
27.	Chromium as Cr <sup>+6</sup>	mg/l	0.002	0.05
28.	Mineral Oil	mg/l	ND	0.01
29.	Pesticide	mg/l	Absent	Absent
30.	Aluminium as Al	mg/l	<0.001	0.03
31.	Boron as B	mg/l	0.004	1

\*ND- Not Detectable

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(Authorised Signatory)